

**891845-3500A Injector Repair Kit 3508/3512/3516B Series Technical**  
**File**

SKU: G1Y38918703500



## 891845-3500A Injector Repair Kit 3508/3512/3516B Series Technical File

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**891845-3500A Injector Repair Kit 3508/3512/3516B Series Technical File****1. 891845-3500A Injector Repair Kit Introduction****1.1. 891845-3500A Injector Repair Kit Basic Information**

| Title | 891845-3500A Injector Repair Kit<br>3508/3512/3516B Series | Quality        |
|-------|------------------------------------------------------------|----------------|
| SKU   | G1Y38918703500                                             | China Made New |

**1.2. 891845-3500A Injector Repair Kit Common Part Number****(1) Injector Repair Kit Exchange Information**

| Injector Repair Kit Number | Universal Number | Applicable Models | OE Number |
|----------------------------|------------------|-------------------|-----------|
| 891845-3500A               | 351-1060         | /                 | /         |

**(2) Injector Repair Kit Application Information**

| Model | OE Number | Brand | Engine number |
|-------|-----------|-------|---------------|
| /     | /         | /     | /             |

**(3) Injector Repair Kit Common Writing**

891845-3500A

**1.3. 891845-3500A Injector Repair Kit Parameter**Adaptation System: **Common Rail System**Injector Repair Kit Series: **3508/3512/3516B**Injector Repair Kit Type: **High Pressure Pump,CR System****1.4. 891845-3500A Injector Repair Kit Specifications And Dimensions**Injector Repair Kit Size: **5cm\* 5cm \*1cm**Injector Repair Kit Net Weight: **15g**Injector Repair Kit Gross Weight: **30g**Injector Repair Kit Quality: **China Made New**Injector Repair Kit Package Size: **11cm\* 10cm \*2cm**Injector Repair Kit MOQ: **10 Pieces****1.5. 891845-3500A Injector Repair Kit Quality Control****(1) Injector Repair Kit Testing**

All injector repair kit parts are tested for electrical characteristics, accuracy, high temperature, low temperature, pressure resistance, leakage, durability, and various working conditions.

**(2) Injector Repair Kit Assembling**

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In addition, the injector repair kit production and installation process quality control, our company strictly follows the standard product installation data and product installation steps for installation, such as injector repair kit stroke test, injector repair kit solenoid valve tightening torque.

### (3) Injector Repair Kit Inspection

The injector repair kit factory inspection is tested three times: full inspection, random inspection, and batch inspection. The injector repair kit factory inspection will use different brands of test benches to test the same injector repair kit for a total of no less than three times. The injector repair kit installation and testing environment is completed in a dust-free workshop.

### 1.6. 891845-3500A Injector Repair Kit Customized Service

**(1) Injector Repair Kit Customized Service Coverage:** Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector repair kit internal packaging, injector repair kit external packaging and labels customized, etc.



### (2) Injector Repair Kit Customized Service Requirements:

The sales of customized injector repair kit products shall not be less than **10 units**.

The packaging of customized injector repair kits shall not be less than **1000 pieces**.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

**⚠ Once the customized injector repair kit is sold, it cannot be returned or exchanged if there are no quality problems.**

### 1.7. 891845-3500A Injector Repair Kit Packing List and Package Size

#### (1) Injector Repair Kit Spare Parts List

| No.   | 1                                                                                   | 2                                                                                   | 3                                                                                     |
|-------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Image |  |  |  |
| Name  | Injector Repair Kit Assembly                                                        | Desiccant                                                                           | White anti-rust bag                                                                   |

|             |                                                                                   |                                                                                    |                                              |
|-------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|----------------------------------------------|
| Description | Injector repair kit assembly number:<br><b>891845-3500A</b>                       | Prevent rust; absorb moisture                                                      | Prevent the injector repair kit from rusting |
| No.         | 4                                                                                 | 5                                                                                  | 6                                            |
| Image       |  |  | /                                            |
| Name        | Injector Repair Kit Packaging Box                                                 | Injector Repair Kit                                                                | /                                            |
| Description | Place the Injector repair kit                                                     | Complete set of accessories, 4 pieces.                                             | /                                            |

⚠ Minors are prohibited from using the injector repair kit assembly, O-rings, desiccant, injector, VCI anti-rust bag, and bubble bag to avoid personal injury.

⚠ O-rings, desiccant and VCI anti-rust bag are disposable installation accessories and need to be replaced for reinstallation.

⚠ VCI rust-proof bags and desiccants are non-biodegradable materials. Dispose of them properly after use.

⚠ The injector repair kit and installation parts guide tube should be treated with appropriate sealing fuel during installation.

## (2) Injector Repair Kit Box Size

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| No. | Name                    | Injector Repair Kit Packing Size (cm) |
|-----|-------------------------|---------------------------------------|
| 1   | Injector Repair Kit Box | 8*6*2                                 |

### 1.8. 891845-3500A Injector Repair Kit Testing Standard and Certificate

Shumatt can provide the factory quality inspection test report of each injector repair kit to ensure that each injector repair kit delivered meets the engine performance indicators.

| BOTEN              |       | 测试报告        |          | 4.05.2019 10:42:09 |   |
|--------------------|-------|-------------|----------|--------------------|---|
| 承建企业: _____        |       |             |          |                    |   |
| 电话: _____          |       | 地址: _____   |          |                    |   |
| 传真: _____          |       | 检测人: _____  |          |                    |   |
| 客户地址: _____        |       |             |          |                    |   |
| 电话: _____          |       | 送检单位: _____ |          |                    |   |
| 传真: _____          |       | 客户姓名: _____ |          |                    |   |
| 检测描述: _____        |       |             |          |                    |   |
| 设备名称: 服务器          |       |             |          |                    |   |
| 型号/零件号: _____      |       |             |          |                    |   |
| 配置项: _____         |       |             |          |                    |   |
| <h3>检测结果</h3>      |       |             |          |                    |   |
| 检测源型号: CDS002-6511 |       |             |          |                    |   |
|                    | 检测项名称 | 参考值范围       | 实测值 (单位) | 检测项描述              |   |
| LOG TEST:          | 32    | —A—         | 0.5      | 20.0±1.0           | ✓ |
| Back:              | 32    | —A—         | 75.0     | 40.0±2.0           | ✓ |
| WORM:              | 32    | 12.0±10.0   | 0.0      | —B—                | ✗ |
| Max:               | 20.0  | 20.0±14.0   | 0.0      | —B—                | ✓ |
| TL:                | 20.0  | 20.0±8.0    | 0.0      | —B—                | ✓ |
| EL:                | 14.0  | 10.0±4.0    | 0.0      | —A—                | ✓ |
| VE:                | 0.0   | 4.0±1.0     | 0.0      | —A—                | ✓ |

☐ 检测前
 ☐ 重新检测

### 1.9. 891845-3500A Injector Repair Kit Warranty Instructions

## (1) Product Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the injector repair kit inspection equipment when the injector repair kit is abnormal during use as evidence to feed back to the salesman. Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. Fuel leakage etc.

## (2) Injector Repair Kit Warranty Coverage

Within 15 days after customer receives the 891845-3500A injector repair kit, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;

If the 891845-3500A injector repair kit has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

If the injector repair kit house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

**⚠ Tips:** For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.

### (3) Injector Repair Kit Out of Warranty Coverage

- ① The warranty period has expired and is not covered by the warranty.

- ② Injector repair kit failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and abnormal environment.
- ③ The customer privately disassembles or repairs the injector repair kit, causing the injector repair kit to be damaged.
- ④ Injector repair kit damage caused by human factors (throwing, strong magnetic field magnetization, arson).
- ⑤ Injector repair kit failure or injector repair kit damage caused by non-injector repair kit design, technology, manufacturing, quality and other issues.
- ⑥ Injector repair kit failure caused by system pressure exceeding the approved system pressure.
- ⑦ Injector repair kit failure caused by system voltage exceeding the approved voltage.
- ⑧ Impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceed the standard requirements and cause injector repair kit failure.
- ⑨ Injector repair kit failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (tightening torque is too large or too small).
- ⑩ Injector repair kit failure caused by failure to follow the installation angle specified in the vehicle engine maintenance manual.
- ⑪ Injector repair kit failure caused by failure to comply with the cleaning requirements specified in the vehicle engine maintenance manual.
- ⑫ Injector repair kit failure caused by failure to replace wearing parts in accordance with the requirements specified in the vehicle engine maintenance manual.
- ⑬ Injector repair kit failure is caused by not following the intake system clearance and exhaust system clearance requirements specified in the vehicle engine maintenance manual.
- ⑭ Injector repair kit failure is caused by not replacing the wearing parts of the fuel intake system and the clearance between the fuel intake system pipeline and the injector repair kit connection specified in the vehicle engine maintenance manual.

#### **1.10. 891845-3500A Injector Repair Kit Manufacturer**

**Injector Repair Kit Manufacturer:** Shenzhen Shumatt Technology Co., Ltd

### **2. 891845-3500A Injector Repair Kit Technical Support**

#### **2.1. 891845-3500A Injector Repair Kit Installation**

##### **(1) 891845-3500A Injector Repair Kit Installation Precautions:**

- ⚠ The replacement of the injector repair kit must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual.
- ⚠ Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector repair kit, the fitting clearance of the injector repair kit connection, the installation angle and tightening torque of the injector repair kit, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector repair kit.
- ⚠ When installing the injector repair kit on the engine, it is necessary to clean the engine cylinder block,

cylinder head and other parts connected to the injector repair kit and ensure that they are clean and free of dust, carbon deposits, water, rust spots, etc.

⚠ When installing the injector repair kit on the engine, please carefully check that the parts related to the installation of the injector repair kit, such as the injector repair kit pressure plate, screws, push rods and other accessories are not deformed, and strictly follow the operating procedures in the engine maintenance manual for installation.

⚠ It is forbidden to expose the injector repair kit for a long time in an environment with severe dust pollution and corrosion to iron products.

⚠ It is forbidden to expose the injector repair kit for a long time in a strong magnetic field environment.

## 2.2. 891845-3500A Injector Repair Kit Not Working Normally

- (1) There is air in the fuel circuit of the engine fuel system.
- (2) The vehicle injector repair kit supply system is abnormal.
- (3) The engine common rail system is leaking or the pressure limiting valve is damaged.
- (4) The wiring harness connecting the vehicle to the injector repair kit is short-circuited, disconnected, or has poor contact.
- (5) The anti-rust fuel of the injector repair kit solidifies after being left for a long time, causing the internal components to become stuck or the fuel holes to become clogged.

⚠ Before installing, carefully check whether other components in the common rail system except the injector repair kit are damaged to prevent the injector repair kit from not working properly after being replaced.

## 2.3. 891845-3500A Injector Repair Kit Causes of Being Damaged

- (1) Didn't operate properly according to engine maintenance manual during disassembly or installation, resulting in damage to the injector repair kit.
- (2) The fuel used for the vehicle does not meet the standard cause damage to the injector repair kit, such as: the water content in the fuel exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- (3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating fuel of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the injector repair kit.
- (4) The abrasion of the injector repair kit produces iron powder and aluminum powder enter the injector repair kit and cause damage to the injector repair kit.
- (5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the injector repair kit and causing damage to the injector repair kit.
- (6) The injector repair kit is damaged due to replacement or adjustment of the relevant parts of the injector repair kit. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector repair kit fails to meet the original standard.
- (7) The engine is overheated and overloaded for a long-time working result in damage to the injector

repair kit.

- (8) The injector repair kit will be damaged naturally at the end of its working life.
- (9) The injector repair kit is magnetized (injector repair kit parts' magnetic exceeded) causing the injector repair kit to not work properly.

**▲ Before replacing the injector repair kit, please check the engine parts carefully according to the engine maintenance manual to avoid the injector repair kit being damaged again after replacement.**

#### **2.4. 891845-3500A Injector Repair Kit Technical Support Obtaining Methods**

- (1) Injector repair kit technical file, visit <http://shumatt.com> to get the technical file.
- (2) Injector repair kit technical videos

**Facebook:** Follow <https://www.facebook.com/hison.li> to get technical support videos, and stay tuned for more information.

**YouTube:** [https://www.youtube.com/channel/UCByvYBx7VjV\\_mAfxh\\_Hu-aw](https://www.youtube.com/channel/UCByvYBx7VjV_mAfxh_Hu-aw) to get the technical videos, constantly follow can get more information.

**Shumatt:** Visit <http://shumatt.com> to get the technical videos.

- (3) Injector repair kit Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit <http://shumatt.com> to get the download and installation tutorial

- (4) Search the Injector repair kit test data through TruckBook Parts EPC APP.

### **3. 891845-3500A Injector Repair Kit Purchase and Delivery**

#### **3.1. 891845-3500A Injector Repair Kit Purchase Payment Term**

**Payment Terms:** T/T, PayPal, Alipay, WeChat

**▲ Please contact our salesmen for specific payment information.**

#### **3.2. 891845-3500A Injector Repair Kit Main Sales Markets**

**Injector Repair Kit Main Sales Markets:** Asia, Europe, North America, South America, Africa etc.

#### **3.3. 891845-3500A Injector Repair Kit Declaration Requirements**

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

#### **3.4. 891845-3500A Injector Repair Kit Shipping Ways**

**Destination in China Areas:** SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

**Destinations Out of China's Areas:** DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

#### **3.5. 891845-3500A Injector Repair Kit Lead Time**

**Lead Time:** Send out within 3 – 7 working days after receiving payment (Except for special products and special cases) .

### 3.6. 891845-3500A Injector Repair Kit Logistics Time for Destination Out of China's Areas

#### DHL Logistics Time:

| Country or Region of Departure | Hong Kong, China | Other Countries or Regions of Asia | Australia and New Zealand | Europe | America   | Other Countries |
|--------------------------------|------------------|------------------------------------|---------------------------|--------|-----------|-----------------|
| China's Mainland               | 7 Days           | 7 Days                             | 8 Days                    | 8 Days | 8-12 Days | 7-10 Days       |

#### UPS Logistics Time: Country or Region of Departure: China's Mainland

| Country of Destination | Estimated Arrival Time | Country of Destination | Estimated Arrival Time | Country of Destination | Estimated Arrival Time |
|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| Japan                  | 3 Days                 | UK                     | 5-7Days                | Egypt                  | 5-7 Days               |
| Turkey                 | 5-7 Days               | Singapore              | 3 Days                 | Switzerland            | 5-7 Days               |
| Bahrain                | 5-7 Days               | Latvia                 | 7-10 Days              | New Zealand            | 7-10 Days              |
| Sri Lanka              | 5-7 Days               | Thailand               | 3 Days                 | Austria                | 5-7 Days               |
| Romania                | 5-7 Days               | Vietnam                | 3-5 Days               | Estonia                | 5-7 Days               |
| Malaysia               | 3-5 Days               | Israel                 | 5-7 Days               | Mexico                 | 7-10 Days              |
| France                 | 5-7 Days               | America                | 5-7 Days               | United Arab Emirates   | 5-7 Days               |
| Italy                  | 5-7 Days               | Netherlands            | 5-7 Days               | Bengal                 | 7-10 Days              |
| Lebanon                | 5-7 Days               | Philippine             | 3-5 Days               | Greece                 | 7-10 Days              |
| South Korea            | 3 Days                 | Spain                  | 5-7 Days               | Myanmar                | 5-7 Days               |
| Canada                 | 5-7 Days               | Germany                | 5-7 Days               | Saudi Arabia           | 7-10 Days              |
| Portugal               | 5-7 Days               | Australia              | 5-7 Days               | South Africa           | 7-10 Days              |
| Denmark                | 5-7 Days               | Belgium                | 5-7 Days               | Ukraine                | 7-10 Days              |
| India                  | 7-10 Days              | Qatar                  | 7-10 Days              | Poland                 | 5-7 Days               |
| Indonesia              | 3-5 Days               | Morocco                | 7-10 Days              | Pakistan               | 7-10 Days              |
| Kuwait                 | 7-10 Days              | /                      | /                      | /                      | /                      |

⚠ The logistics time is for reference only and is subject to the actual arrival.

### 3.7. 891845-3500A Injector Repair Kit Packing

**Domestic Express Packaging:** Usually wrapped in waterproof scotch tape, such as picture No. 1.

**International Express Packaging:** Wrapped with waterproof yellow tape after wrapping the black protective film, such as picture No. 2.

**Pallet Shipping:** Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 3, also, the products can be packaged according to customers' requirements.

⚠ The packing tray is made of plastic and can be recycled.

⚠ Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

⚠ Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.



Pic No. 1

**Domestic express packaging:**

Wrapped with transparent tape



Pic No. 2

**International express packaging:**

Wrapped with yellow tape after wrapping black protective film



Pic No. 3

**Pallet shipment:** Use pallets that meet export requirements and wrap with white plastic wrap and tie.**4. 891845-3500A Injector Repair Kit Storage Standard****(1) Choose a Suitable Storage Place**

The warehouse and cargo yard where the injector repair kit is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acids, alkali, salt, and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

**(2) Strict Requirements of Warehousing**

Strict inspections should be carried out when the injector repair kits are put into storage, the surface cleaning work should be done well to remove water traces, fuel stains, ashes, and other dirt, remove the rust and do anti-rust treatment in time. Packaged injector repair kits must be protected from damage.

**(3) Keep The Warehouse Dry And Preventing Moisture**

The relative humidity is usually below 70% for the repair kits placed in the room, and the corrosion of the repair kits is significantly reduced.

Injector repair kits must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

#### **(4) Stack Properly**

After the injector repair kit is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector repair kit from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse.

If the injector repair kit package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and fuel applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied fuel in time.

- ▲ It is forbidden to leave the Injector repair kit exposed in the air for a long time.
- ▲ It is forbidden to store acids, alkalis, salts, and other substances together with the Injector repair kit.
- ▲ The unpacked Injector repair kit must be rust-proof during secondary storage.

#### **5. Company Information**



##### **5.1. Company Introduction**

**Chinese Name:** 深圳市舒马特科技有限公司

**English Name:** Shenzhen Shumatt Technology Co., Ltd

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 **Shenzhen Office:** Exit C, Qiao Touxu Metro Station, NO. 66 Chongqing Road, Fuhai Avenue, Bao'an District, Shenzhen, China Mainland

 **Hong Kong Office:** Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

 **After-sales Service Address:** Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: [1.9. 891845-3500A Injector Repair Kit Warranty Instructions](#))

## 5.2. Salesmen's Contact Information

| No.                                                                                                    | Name                         | WeChat/WhatsApp  | Email                                                        |
|--------------------------------------------------------------------------------------------------------|------------------------------|------------------|--------------------------------------------------------------|
| 1                                                                                                      | Ruby                         | +86-13410541523  | <a href="mailto:ruby@shumatt.com">ruby@shumatt.com</a>       |
| 2                                                                                                      | Ivy                          | +86-18025299821  | <a href="mailto:sales@shumatt.com">sales@shumatt.com</a>     |
| 3                                                                                                      | Rebecca                      | +86-18025349821  | <a href="mailto:sales01@shumatt.com">sales01@shumatt.com</a> |
| 4                                                                                                      | Janny                        | +86-18028749821  | <a href="mailto:sales02@shumatt.com">sales02@shumatt.com</a> |
| 5                                                                                                      | Sam                          | +86-13316859821  | <a href="mailto:Sales8@shumatt.com">Sales8@shumatt.com</a>   |
| 6                                                                                                      | Natalie                      | +86- 18938945856 | <a href="mailto:sales15@shumatt.com">sales15@shumatt.com</a> |
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| Visit <a href="http://shumatt.com">http://shumatt.com</a> to obtain the latest information of salesmen |                              |                  |                                                              |
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